

Amendments to the Specification

**Please replace the paragraph beginning at page 4, line 11, with
the following amended paragraph:**

In the case of present invention, as mentioned in claim 2, the thermo-plastic resin is polyester resin, and the thermo-plastic resin aluminum plate used is an aluminum plate that has been coated with polyester resin in advance, and decreased in initial thickness of a plate by not less than 50 % by draw-ironing and /or stretch-drawing, as mentioned in claim 3, and the polyester resin-coating of the side wall of the can, as mentioned in claim 4, is comprised of oriented crystals, and therefore the can features superior resistance against cracks in the can wall during distribution, and against flange cracking during forming, and filling and necking.

**Please replace the paragraph beginning at page 4, line 18, with
the following amended paragraph:**

Furthermore, the resin-coated aluminum seamless can body, as mentioned in claim 5, is an aluminum seamless can body formed by draw-ironing and/or stretch-drawing, wherein the inner and/or outer surface of the can is coated with a thermo-plastic polyester resin layer, said polyester resin layer is comprised of oriented crystals, and the parameter H, which represents the axial orientation degree of the oriented crystals of said polyester resin layer in the direction of height of the can is $H \geq 0.5$, where the heat of fusion of said polyester

resin layer (A) is not less than 15 J/g.

Please replace the paragraph beginning at page 13, line 6, with the following amended paragraph:

3. Decrease the elusion-elution of strength of an aluminum plate by recovery or re-crystallization, by decreasing both or either of quality of heat an aluminum that plate receives before it is formed and after it is formed.

Please replace the paragraph beginning at page 13, line 9, with the following amended paragraph:

4. Increase the strength of resin by drawing, stretching and ironing so as to produce oriented crystallize-crystallized the thermo-plastic resin.

Please replace the paragraph beginning at page 13, line 9, with the following amended paragraph:

In the present invention, it is important that the polyester resin laminated on the inner and/or outer surface of the can wall of the can are-be surface- or axis- oriented crystallized. By this oriented crystallization, the strength of polyester resin improves and resistance against cracks in the can wall during distribution increases.

Please replace the paragraph beginning at page 38, line 3, with

the following amended paragraph:

(1) The cans of Examples 1 to 20 of the present invention satisfied all of the required conditions of Claim 1, namely that the cans had superior resistance against cracks in the wall during distribution and resistance against flange cracking, and had the puncture strength of not less than 88 N that was obtained from measurement of puncture strength for the side wall of the can, and cracks in the can wall did not occur during distribution (the cans exhibit superior resistance against cracks in the can wall).

Please replace the paragraph beginning at page 38, line 8, with the following amended paragraph:

(2) The cans of Examples 4 and 7, had values of the parameter H of less than 0.5 and the value of the heat of fusion of less than 15 J/g respectively, the polyester resin was not oriented crystallized. The cans had the puncture strength of 88 N and 89 N respectively, and cracks in the can wall did not occur during distribution, however there was were found cans that had tiny cracks in the aluminum plate of the dented portion of the can wall.

**Please replace the paragraph beginning at page 38, line 20, with
the following amended paragraph:**

(3) The cans of Example 9 were the cans wherein the thermo-plastic resin film was coated on the outer surface of the can wall after forming and the value of $\langle t \times s \rangle$ is 31, however these cans had the puncture strength of 90 N and cracks in the can wall did not occur during distribution, which indicates that even the cans that have the thermo-plastic resin film coated after forming, as far as they satisfy ~~Claim 1~~, the cans exhibit superior resistance against cracks in the can wall.